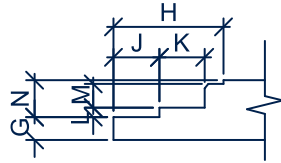
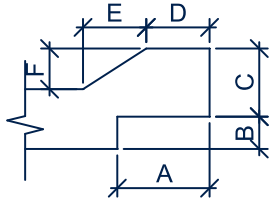
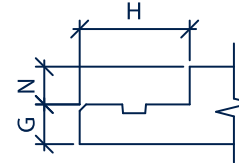
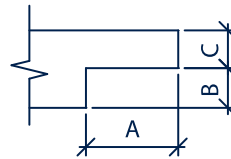


Typical Pipe Joint Dimensions

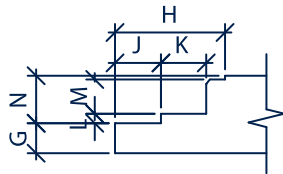
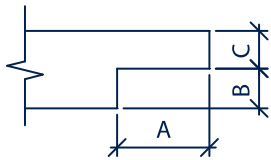
300mm - 750mm Diameter Pipe



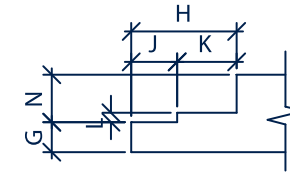
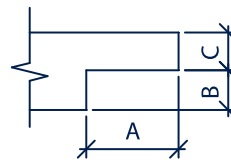
1350mm, 1500mm(C-Wall) - 2400mm Diameter Pipe



900mm - 1500mm (B-Wall) Diameter Pipe



3000mm, 3600mm Diameter Pipe



NOTE: Properly specified and inspected pipe, correct laying and jointing procedures, careful bedding, backfilling, and compaction all contribute to a satisfactorily installed, testable sanitary pipeline. **SHAW PIPE** recommends that for sanitary pipe installations, good practice dictates that the first 100 meters of pipe installed by each crew should be immediately tested and not more than 300 meters of pipeline per crew should be untested at any time.

PIPE SIZE		Wall production	Type	I.D.	O.D.	WT	A	B	C	D	E	F	G	H	J	K	L	M	N	Gasket	
letter	mm																				in
	300	12	P3	B	304.8	406.4	50.80	88.90	41.38	55.46	165.10	126.49	46.04	34.65	114.30	44.45	44.45	5.08	6.31	16.15	TSS
	375	15	P3	B	381.0	495.3	57.15	88.90	47.10	56.08	165.10	143.93	52.39	40.37	114.30	44.45	44.45	5.08	6.93	16.78	TSS
	450	18	P3	B	457.2	584.2	63.50	88.90	47.10	62.43	165.10	125.11	45.54	40.37	114.30	44.45	44.45	5.08	13.28	23.13	TSS
	525	21	P3	B	533.4	673.1	69.85	88.90	47.10	62.43	177.80	109.04	39.69	40.37	114.30	44.45	44.45	5.08	19.63	29.48	TSS
	600	24	P3	B	609.6	762.0	76.20	88.90	47.10	62.43	177.80	91.59	33.34	40.37	114.30	44.45	44.45	5.08	25.98	35.83	TSS
	750	30	P3	B	762.0	939.8	88.90	88.90	50.80	69.85	177.80	87.23	31.75	44.07	114.30	44.45	44.45	5.08	34.99	44.83	TSS
	900	36	P3	C	914.4	1155.7	120.65	88.90	50.80	69.85	N/A	N/A	N/A	44.07	114.30	44.45	44.45	5.08	66.74	76.53	TSS
A	1050	42	P3	B	1066.8	1295.4	114.30	107.95	52.54	61.76	N/A	N/A	N/A	43.43	133.35	63.50	44.45	7.62	58.48	70.87	TSS
E	1200	48	P3	B	1219.2	1473.2	127.00	107.95	62.06	64.94	N/A	N/A	N/A	52.96	133.35	63.50	44.45	7.62	61.66	74.04	TSS
	1350	54	VUP	B	1371.6	1651.0	139.70	108.00	58.40	81.30	N/A	N/A	N/A	56.10	105.70	N/A	N/A	N/A	N/A	83.60	ORING
	1500	60	P3	B	1524.0	1828.8	152.40	120.65	64.72	87.68	N/A	N/A	N/A	55.61	146.05	63.50	57.15	7.62	84.40	96.79	TSS
K	1500	60	WC	C	1524.0	1866.8	171.40	120.70	64.70	106.70	N/A	N/A	N/A	62.40	118.40	N/A	N/A	N/A	N/A	109.00	TSS
L	1800	72	VUP	C	1828.8	2222.6	196.90	133.40	92.10	104.80	N/A	N/A	N/A	89.70	131.00	N/A	N/A	N/A	N/A	107.20	ORING
R	2100	84	VUP	C	2133.6	2578.2	222.30	127.00	87.30	135.00	N/A	N/A	N/A	84.10	123.80	N/A	N/A	N/A	N/A	138.20	ORING
	2400	96	VUP	B	2438.4	2895.6	228.60	127.00	101.20	127.40	N/A	N/A	N/A	98.80	127.00	N/A	N/A	N/A	N/A	129.80	ORING
Q	2400	96	WC	C	2438.4	2933.7	247.60	127.00	101.20	127.40	N/A	N/A	N/A	98.80	127.00	N/A	N/A	N/A	N/A	129.80	TSS
T	3000	120	WC	C	3048.0	3657.6	304.80	152.40	110.76	194.04	N/A	N/A	N/A	100.50	152.40	69.85	N/A	8.99	N/A	204.30	TSS
W	3600	144	WC	SP	3658.0	4470.0	406.00	152.00	207.34	194.97	N/A	N/A	N/A	193.83	152.00	69.80	82.20	8.90	N/A	211.97	TSS